



**The MathWorks
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First Civilian Tiltrotor Takes Flight

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BA609
Tilt Rotor

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OUTLINE

- **What is the BA609 Tiltrotor?**
- **What can it do?**
 - **Flight test results**
 - **Video**
- **How was it developed?**
 - **Systems engineering process**
 - **Extensive use of Model-Based Design & simulation using The MathWorks tools**
 - **Example: Carefree Maneuvering functions**

BA609
TiltRotor

Bell-Agusta 609: The World's First Civil Tiltrotor



First Flight on 20 March 2003 in Arlington, TX

General Data

Propulsion

Powerplants (2)

P&W PT6C-67A 1940 shp ea.

Weights

Max Gross Weight 16,800 lb

Empty weight 11,300 lb

Useful Load 5,500 lb

Capacities

Required crew 2

Passenger seating 6-9

Baggage compartment 50 ft³

Performance

Maximum cruise speed 275 ktas

Maximum range 700 nmi

Operational Ceiling 25,000 ft.



609 Interiors

Standard Utility



Executive



Standard Club



Air Medical



Flight Control System Features

**Interconnected
Semi-automatic
Conversion Control**

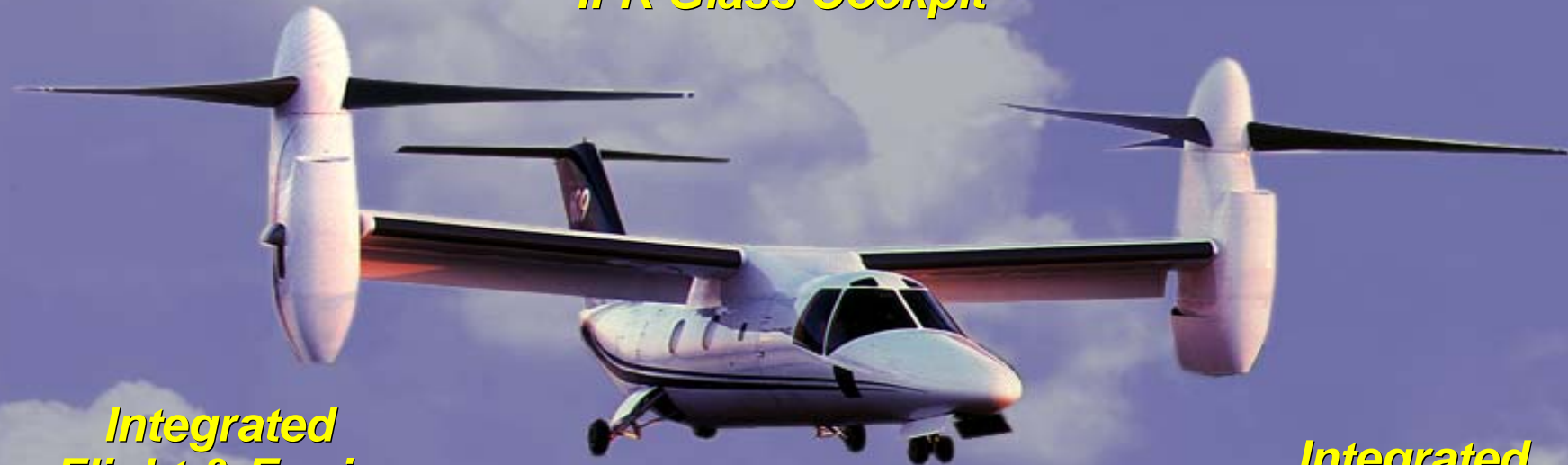
**Triply Redundant
Fly-by-Wire
Flight Control
System**

**Pro Line 21
IFR Glass Cockpit**

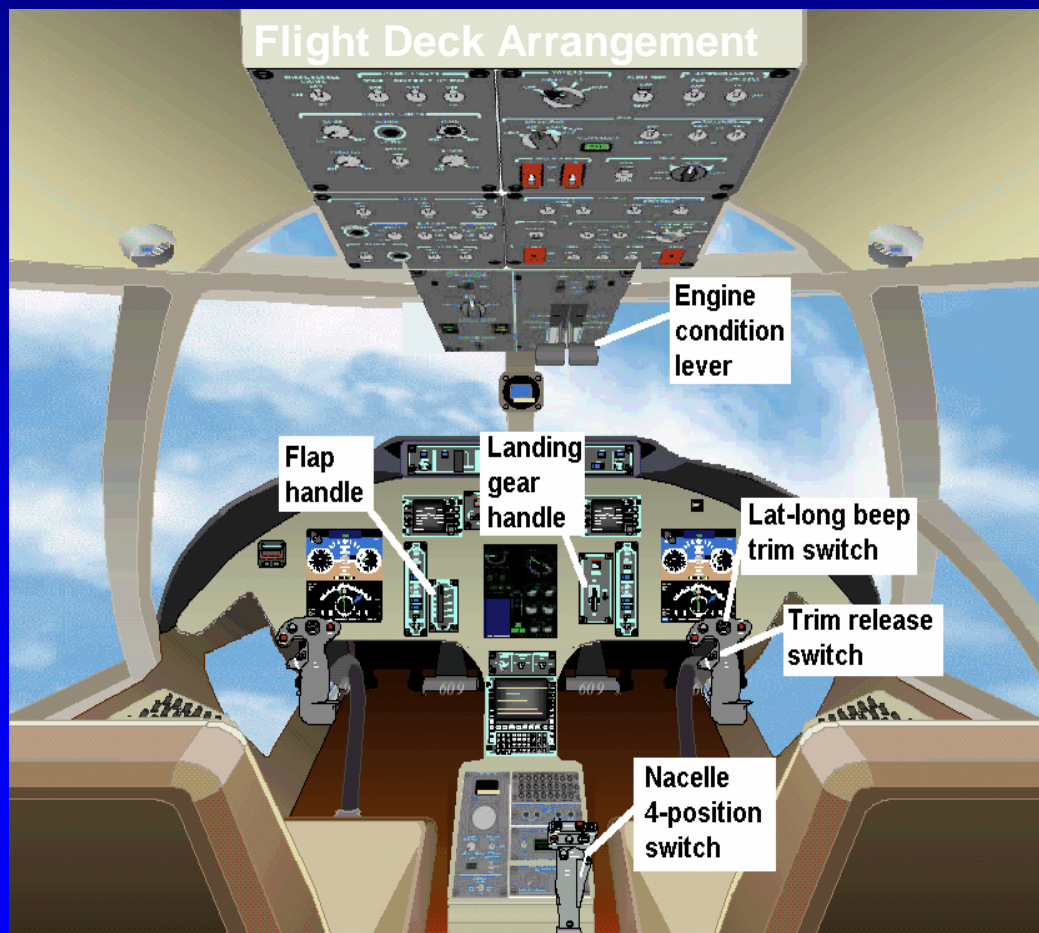
**Integrated
Flight & Engine
Controls**

**Integrated
Carefree
Maneuvering
Functions**

**Artificial
Force-Feel**



BA609 Front Office



BA609
Tilt Rotor

FLIGHT TEST ACCOMPLISHMENTS

25000 Feet



First Fully Pressurized
Rotorcraft

Flight into known icing
to be demonstrated

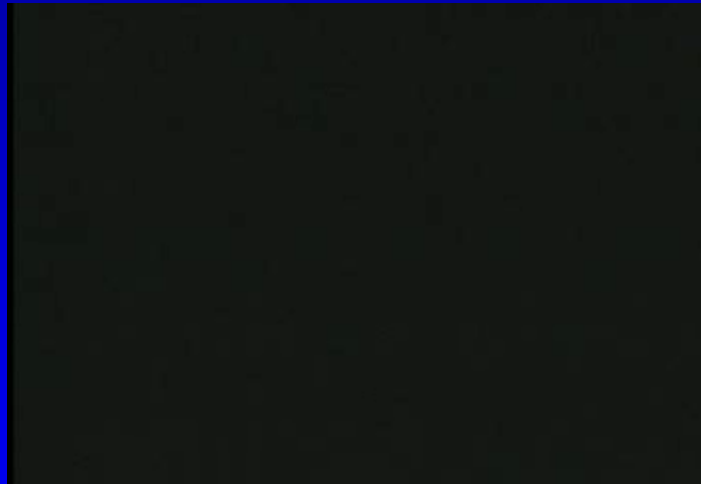
304 Knots True Airspeed



*Fastest Civil
VTOL Aircraft*

350 MPH

Video of Demo Flight at 2006 Heli-Expo



BA609
Tilt Rotor

DEVELOPMENT PROCESS

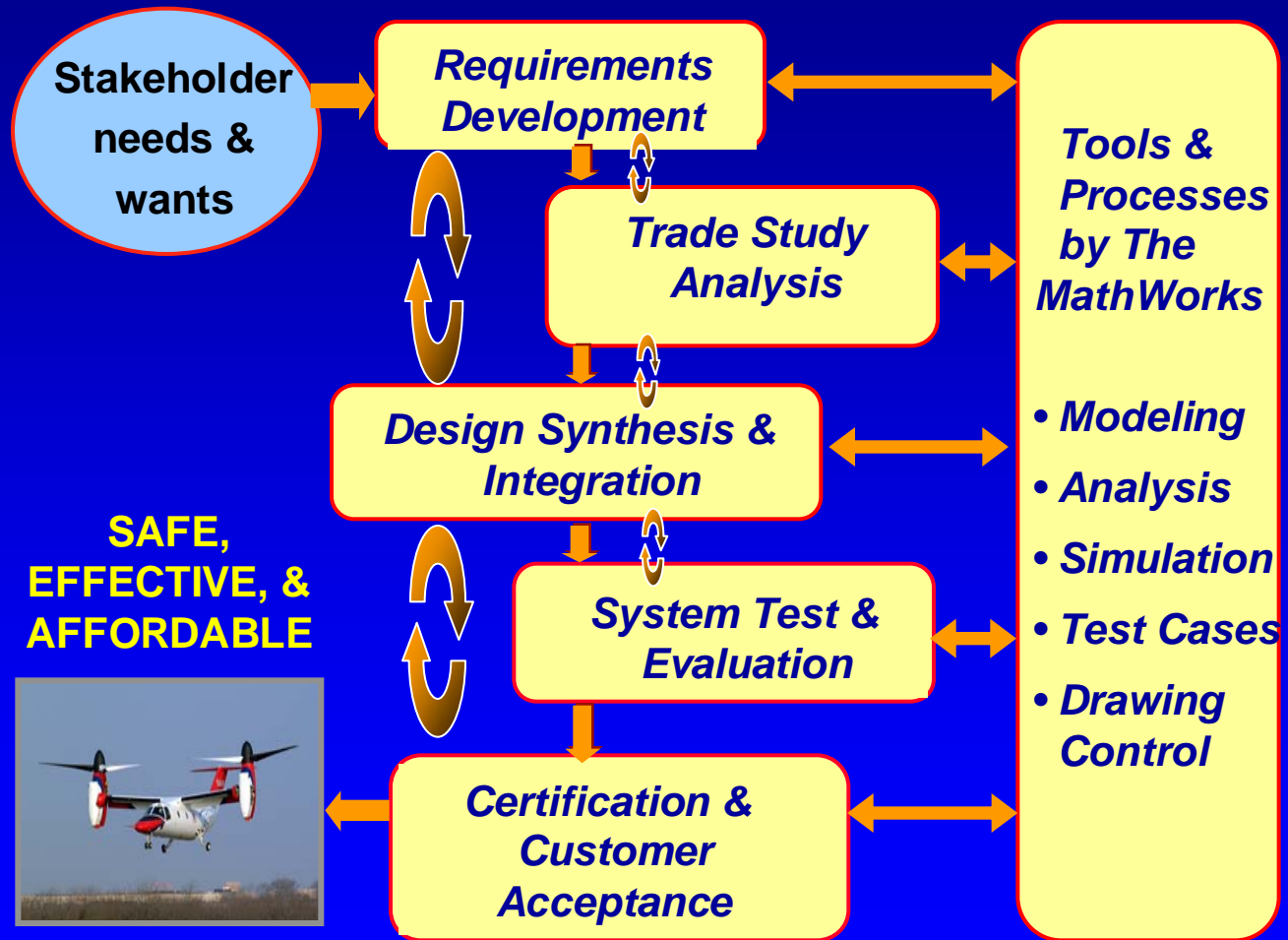
CLEAN SHEET OF PAPER

Development Challenges

- **How can first flight risk of a new type of aircraft be reduced?**
- **How will the complex, highly integrated systems be certified?**
- **How can the development time and cost be reduced?**

SYSTEMS ENGINEERING APPROACH

- Model-Based Design expedites development
- Iterative trade study analyses to develop requirements
- Structured, iterative design process heavily reliant on simulation



RISK REDUCTION

Extensive Use of Simulation

- **Rapid prototyping and simulation/analysis**
 - **Simulink® models**
 - **MATLAB® and Real-Time Workshop® to evaluate performance vs. requirements**
- **Incremental build-up to full hardware in the loop simulation**
 - **Stress testing of aircraft systems in a realistic, closed-loop manner**
 - **Piloted validation of emergency procedures and failure mode responses**

Full Capability Hardware-in-the-Loop (HIL) Simulation



Electrical Generator Room



Cockpit Rig



Conversion Actuator Rigs



Hydraulic Pump Room



Electrical Sys Test Bench



200608-17
Flight Control Test Benches



Swash Plate Actuator Rigs



Avionics Test Bench

PROCESS EXAMPLE:

Development of Carefree Maneuvering Functions

CAREFREE MANEUVERING: Motivation

- 40% of helicopter piloting workload derived from monitoring aircraft and flight envelope limits

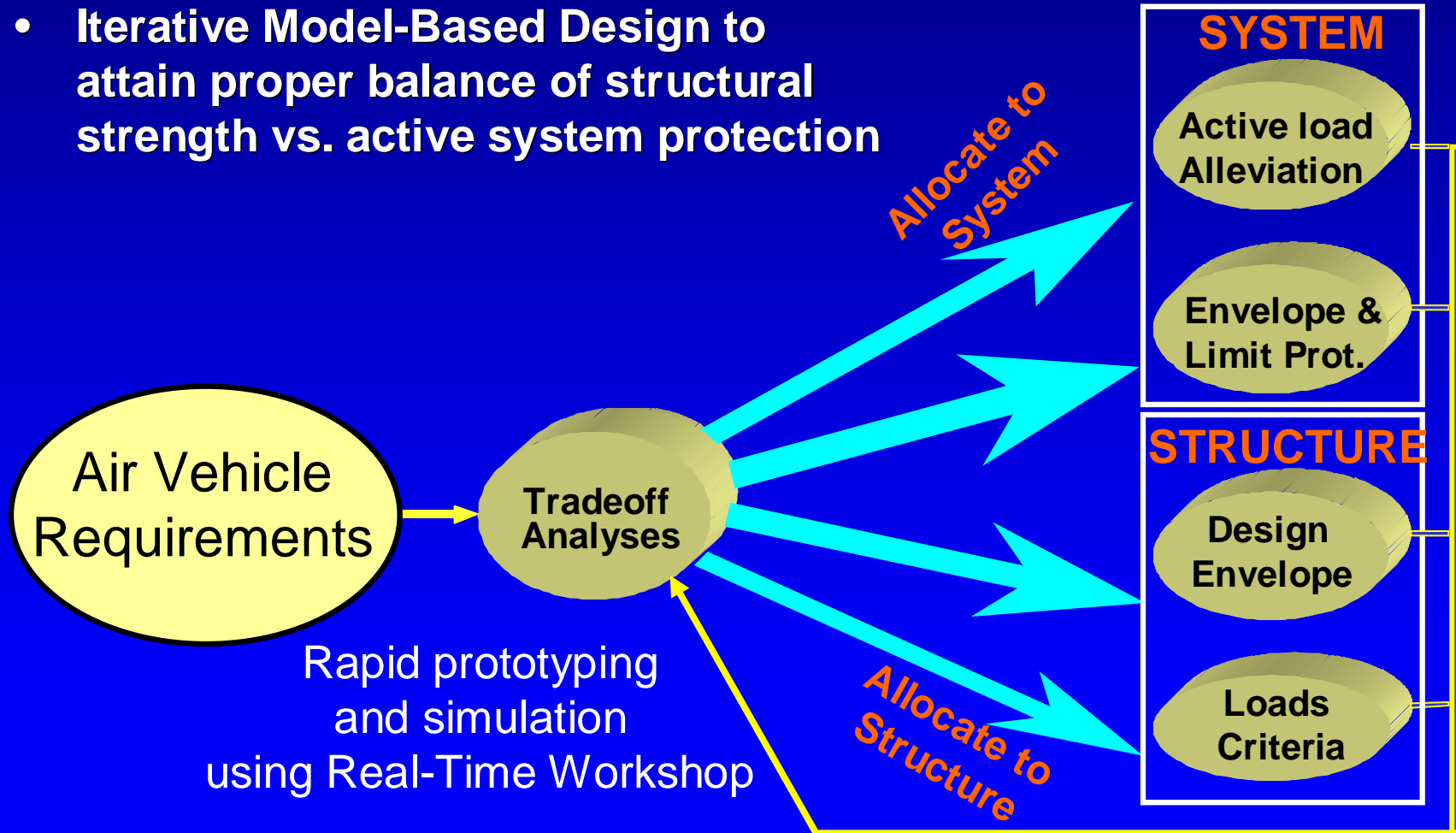
from G. D. Padfield, Helicopter Flight Dynamics

- Large # of rotorcraft accidents attributed to abrupt maneuvers, high pilot workload, or violation of limits

from Harris, Kasper, and Iseler, "U.S. Civil Rotorcraft Accidents, 1963 to 1997"

Design Requirements defined via Simulation & Analysis

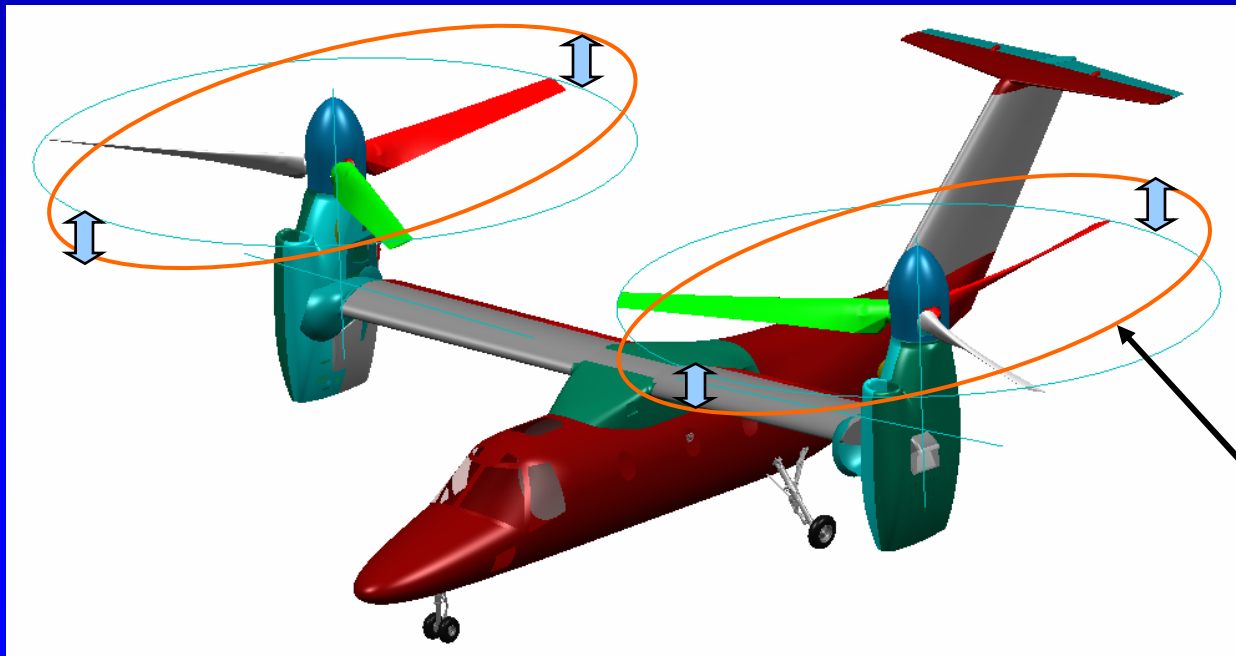
- Iterative Model-Based Design to attain proper balance of structural strength vs. active system protection



CFM Example: Flapping Limiting

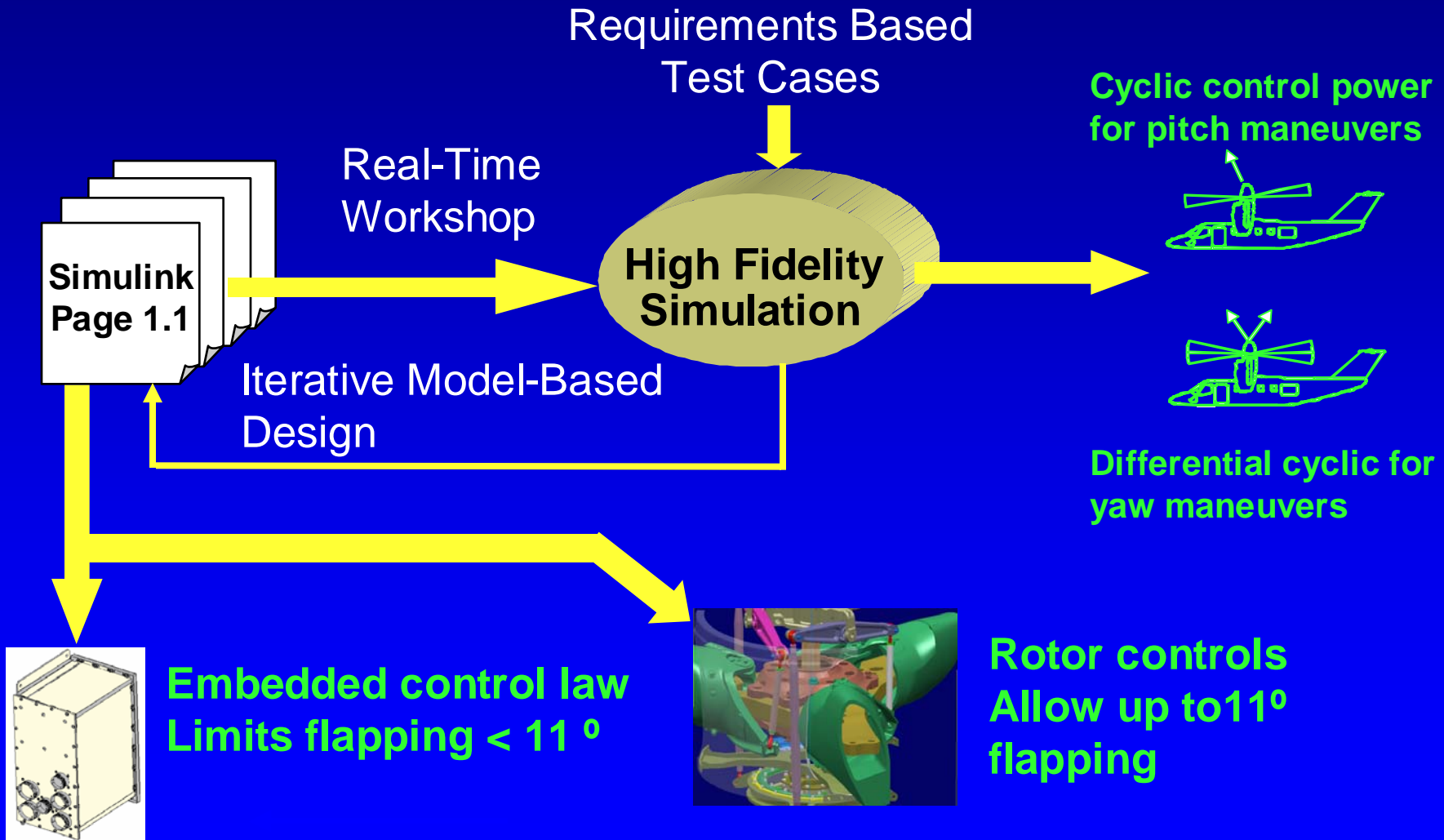
Description

Rotor flapping is maintained within structural limits through active control of longitudinal cyclic command authority

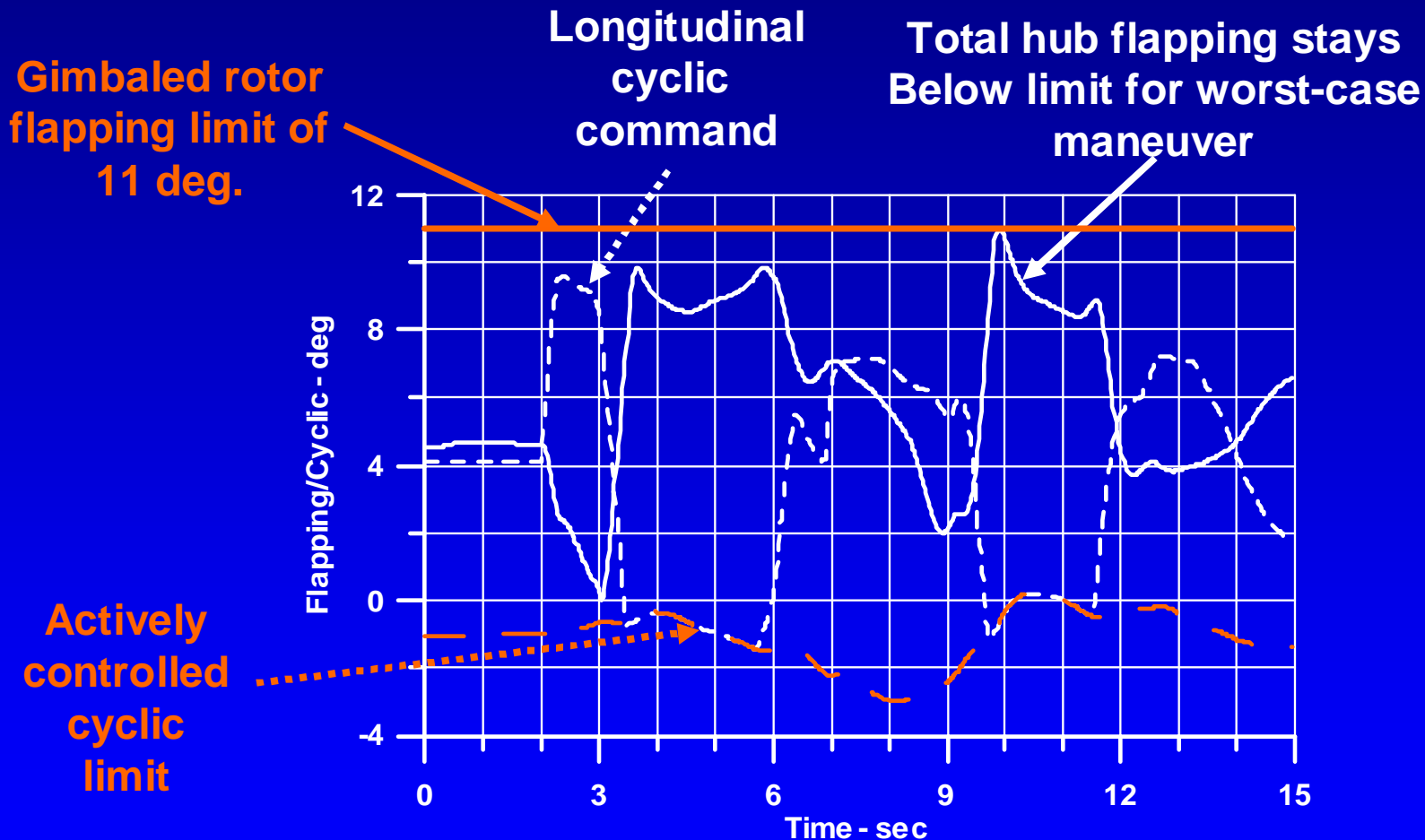


**Max Flapping
constrained
by structure**

Flapping Limiter Model-Based Design



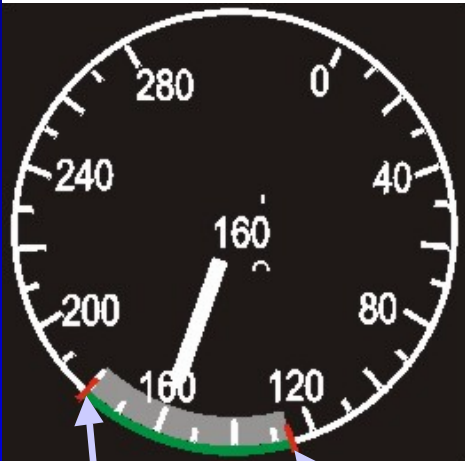
Flapping Limiting Performance



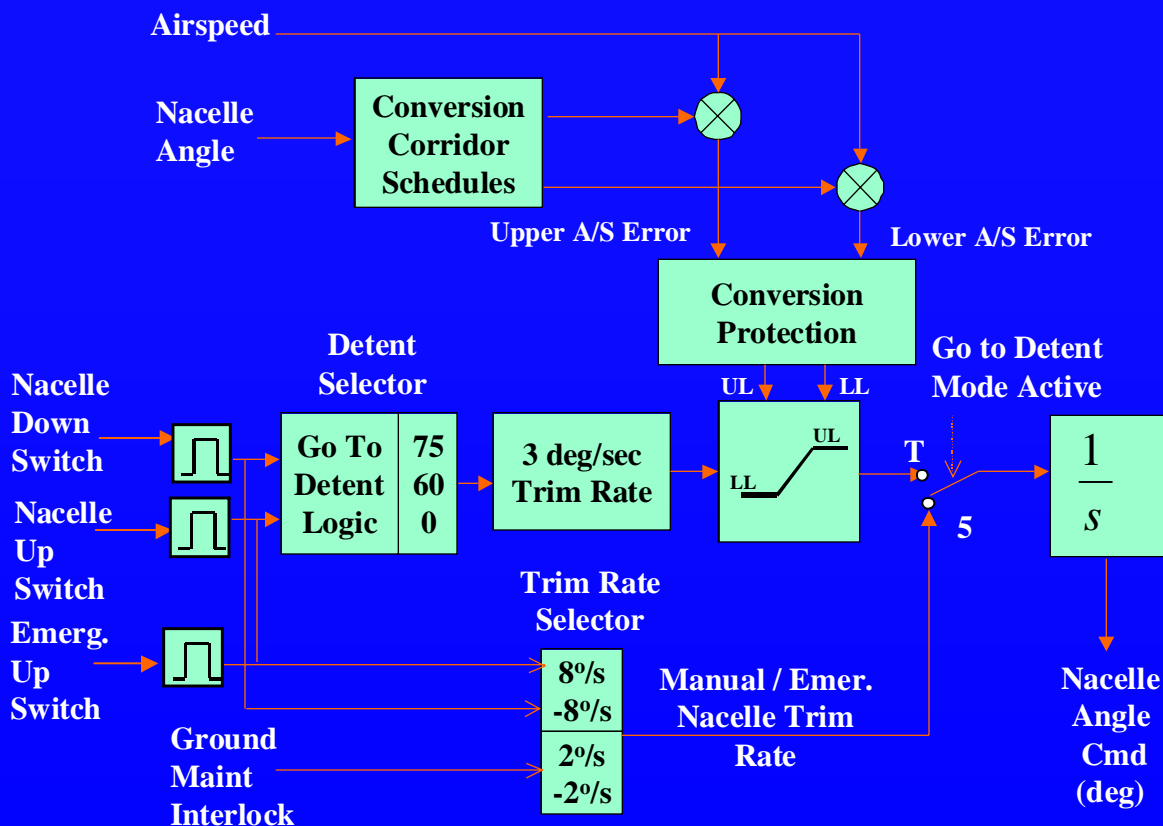
Aggressive roll reversal in conversion mode

CFM EXAMPLE: Conversion Protection

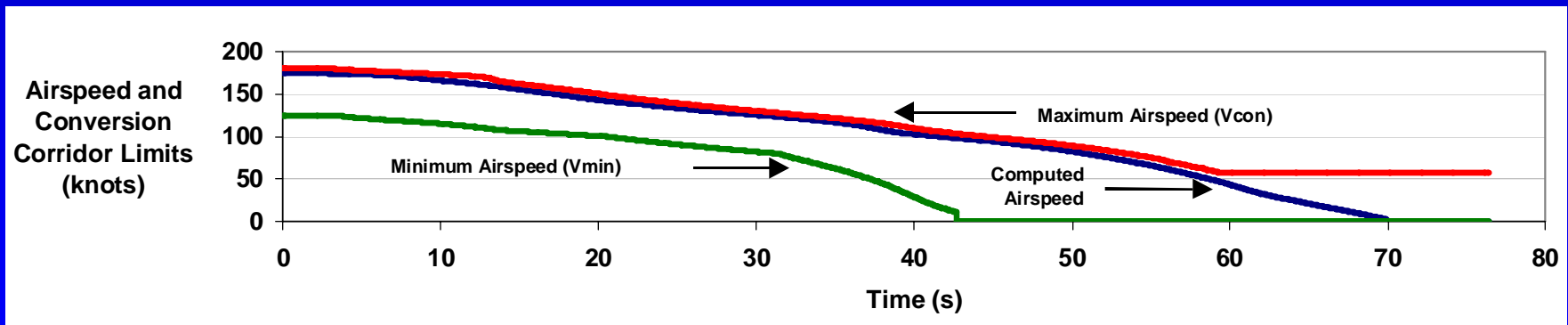
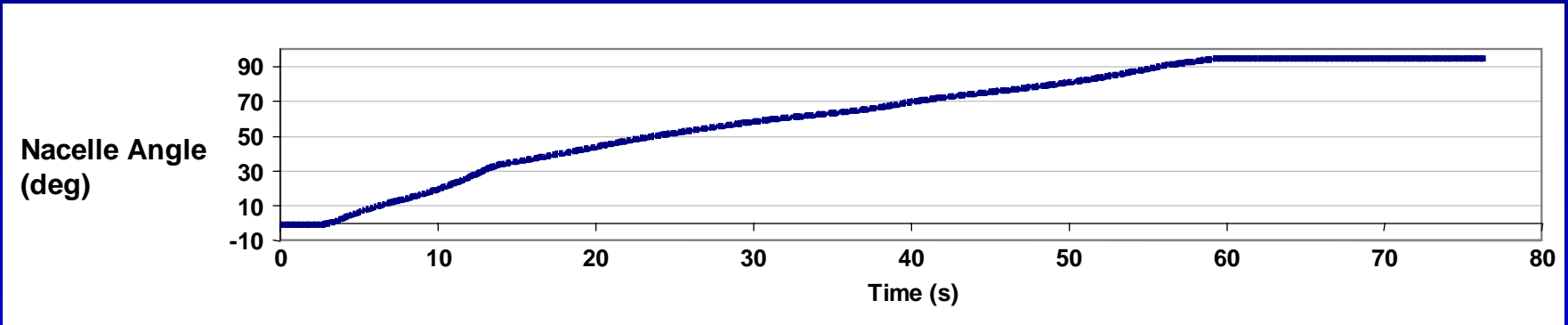
Off Downstop RPM 100%



Nacelle Control



CONVERSION PROTECTION TIME HISTORY



Aggressive re-conversion from 175 knots (HILS)

CONCLUDING REMARKS

- **The BA609--world's first civil tiltrotor--is flying**
- **Extensive use of iterative, Model-Based Design and simulation has minimized flight test surprises**
 - **Simulink**
 - **MATLAB**
 - **Real-Time Workshop**
- **Carefree maneuvering functions have been successfully implemented through Model-Based Design**

Questions ?

